

TRAME

PLASTER MATTER
CANVAS



LEA
CERAMICHE

Un progetto innovativo. Un nuovo sguardo sulla ceramica.

An innovative project. A new look at ceramics.

Trame è un progetto ricco e ambizioso che moltiplica le suggestioni sensoriali. Vista e tatto ascoltano un racconto che nasce dai colori e dalle superfici. Gli elementi si combinano tra loro con naturalezza, rompendo schemi e classificazioni convenzionali.

Forme e materie intrattengono un dialogo intimo che, senza clamore, definisce la cifra stilistica di ogni ambiente.

Molto più di una collezione, Trame conferma Lea Ceramiche come interprete del design contemporaneo capace di aprire nuove strade all'utilizzo della ceramica.

Trame is a rich and ambitious project that multiplies sensory impressions. Sight and touch listen to a story that is based on colors and surfaces. Elements naturally combine with one another, breaking the boundaries of conventional classifications.

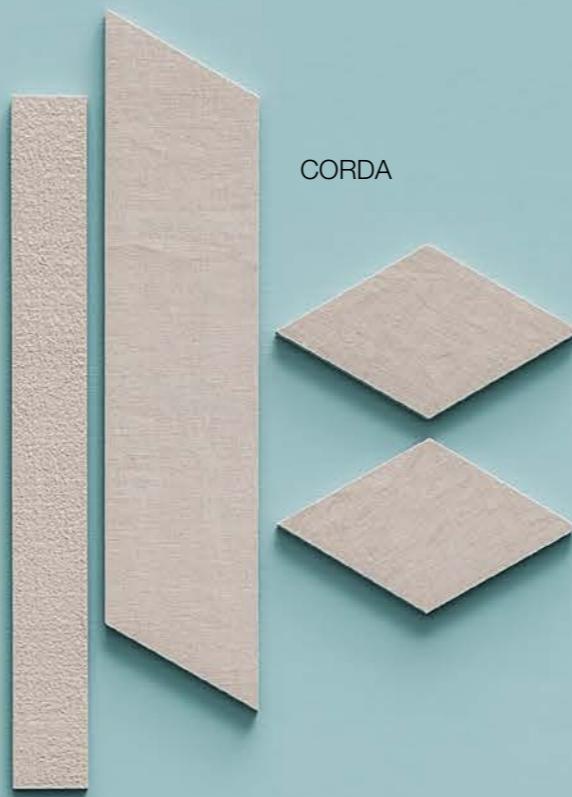
Shapes and materials entertain an intimate dialogue that, without much ado, define the style of every space.

Much more than a collection, Trame confirms Lea Ceramiche as an exponent of modern design, capable of paving new roads in the use of ceramic.

Tre superfici plaster matter canvas.

Three surfaces
plaster matter canvas.

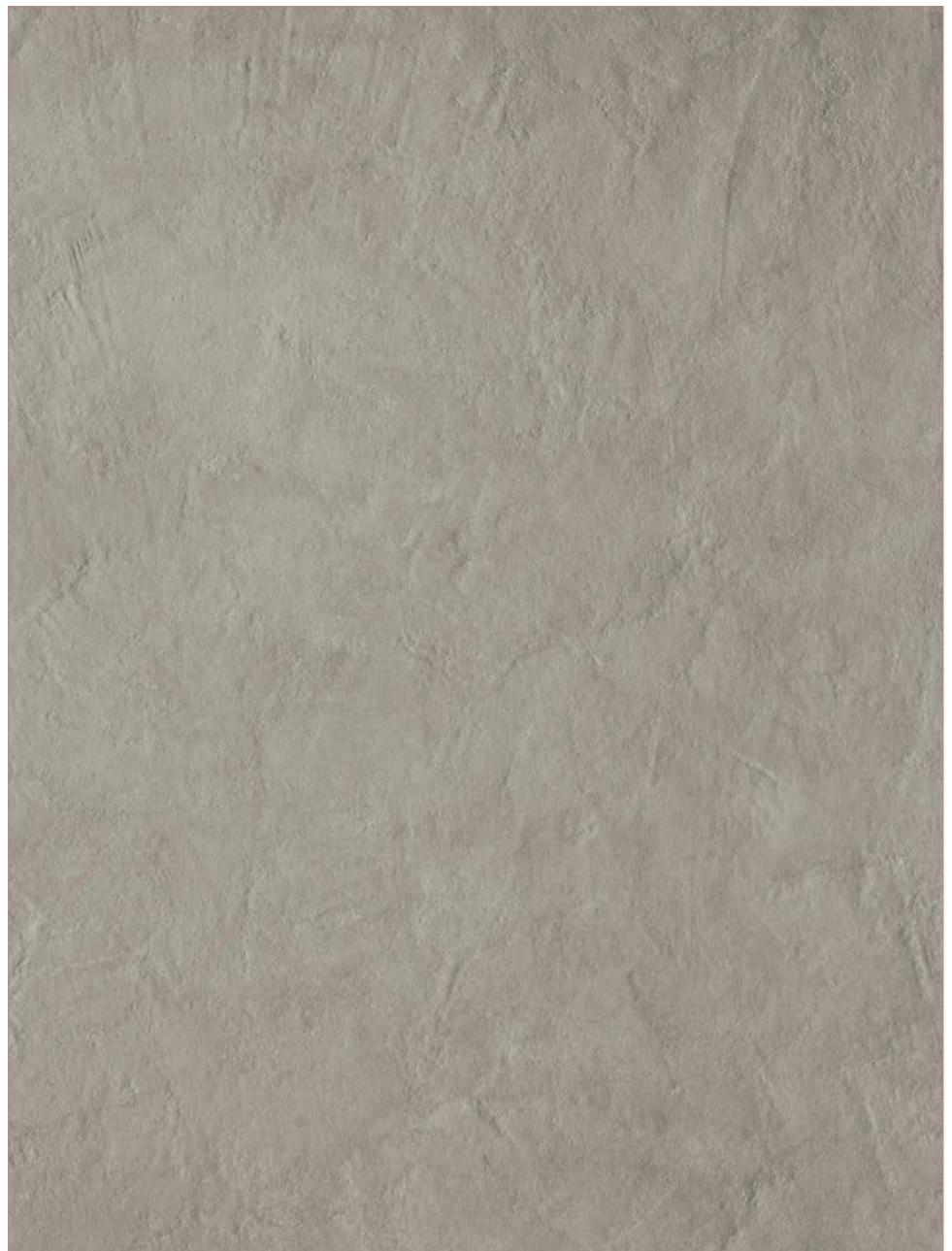
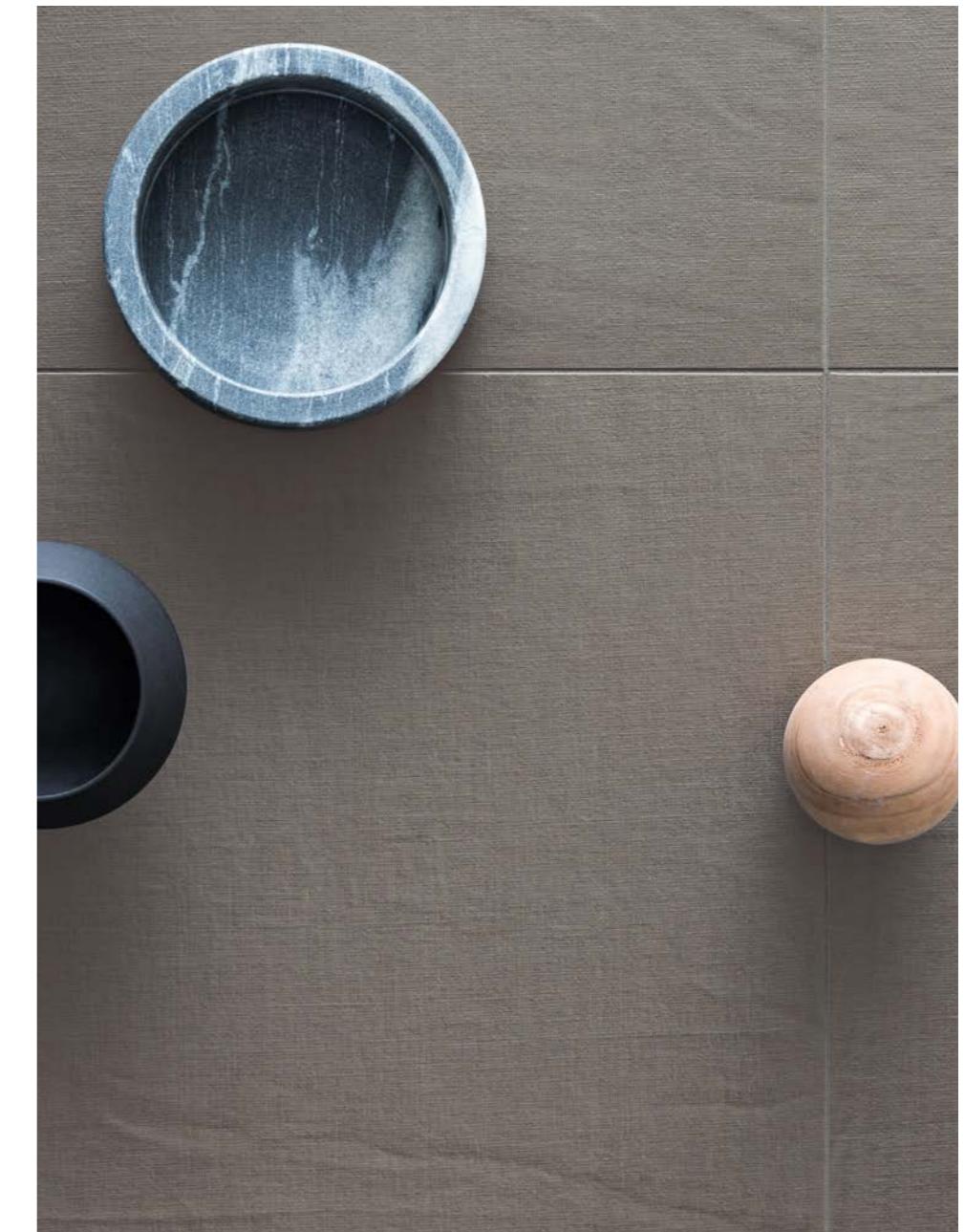




Sei colori intimi e materici.

Six intimate and tactile colors.



PLASTER /**MATTER /****CANVAS /**

Suggerimenti distanti tra loro si armonizzano in un progetto solido e ambizioso.

Impressions that are vastly different from one another find harmony in a solid and ambitious project.

PLASTER /

Una superficie dalla struttura morbida, piacevole al tatto, con gli effetti di lucentezza tipici della lavorazione a spatola delle resine cementizie. Ideale per ambienti eleganti e contemporanei.

CANVAS /

In questa raffinata texture tessile la grafica esalta le pieghe della tela, in un gioco di ombre che acquista tridimensionalità. Un effetto inedito adatto ad ambienti dall'atmosfera sofisticata e postmoderna.

MATTER /

Un cemento granuloso, opaco, grezzo. Una superficie dal forte sapore tattile, perfettamente pulibile. Adatta per l'outdoor o per contesti post industriali.

PLASTER /

A surface with a soft structure that is pleasant to the touch and with a glossy shine typical of application by spatula of cementitious resins. Perfect for elegant and modern spaces.

CANVAS /

In this elegant textile texture, the design exalts the creases of the canvas in a play of shadows that gives it a three-dimensional quality. An all new effect suitable for sophisticated and post-modern spaces.

MATTER /

A grainy, opaque, and coarse cement. A highly tactile and easy-to-clean surface. Suitable for outdoor spaces or in post-industrial contexts.



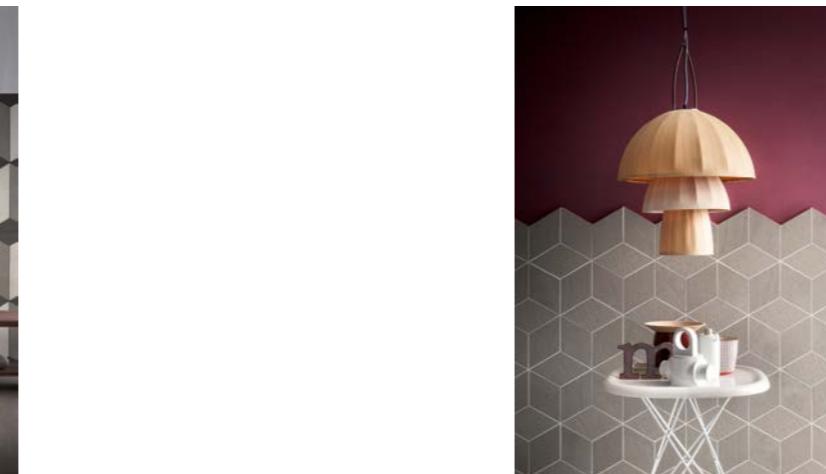
01 /

TWIST
GRAMMA 66
MATTER MORO
PLASTER TORTORA
CANVAS ARGILLA
ARROW
CANVAS TORTORA



02 /

ROLLER
ESA
CANVAS MORO
GRAMMA 66
MATTER LINO
PLASTER ARGILLA
90x90
CANVAS TORTORA



03 /

CUBE
CORDA



04 /

CHEVRON
GRAMMA 38
MATTER MORO
MATTER ARGILLA
CUBE
ARGILLA
90x90 - 30x90
PLASTER ARGILLA



05 /

BOLT
LISTELLO
MATTER CORDA
PLASTER TABACCO
CANVAS LINO



06 /

CHEVRON
GRAMMA 38
PLASTER TABACCO
CANVAS CORDA



07 /

JEWEL
SCURO
30x90
MATTER LINO



08 /

LEAF
CHIARO
90x90
PLASTER CORDA



09 /

ARROW
CANVAS TABACCO









**La forma
è la stessa
ma il colore
cambia
tutto e la
geometria
prende
vita.**

**The shape is the same but the
colour changes everything
and the geometry comes to life.**

Il carattere di Trame è forte, la sua vocazione chiara. L'indole vivace ma non esuberante, impossibile da nascondere. Le geometrie proposte esprimono tutto ciò sia in versione monocroma che nel mix di più colori, ora caldi, ora freddi.

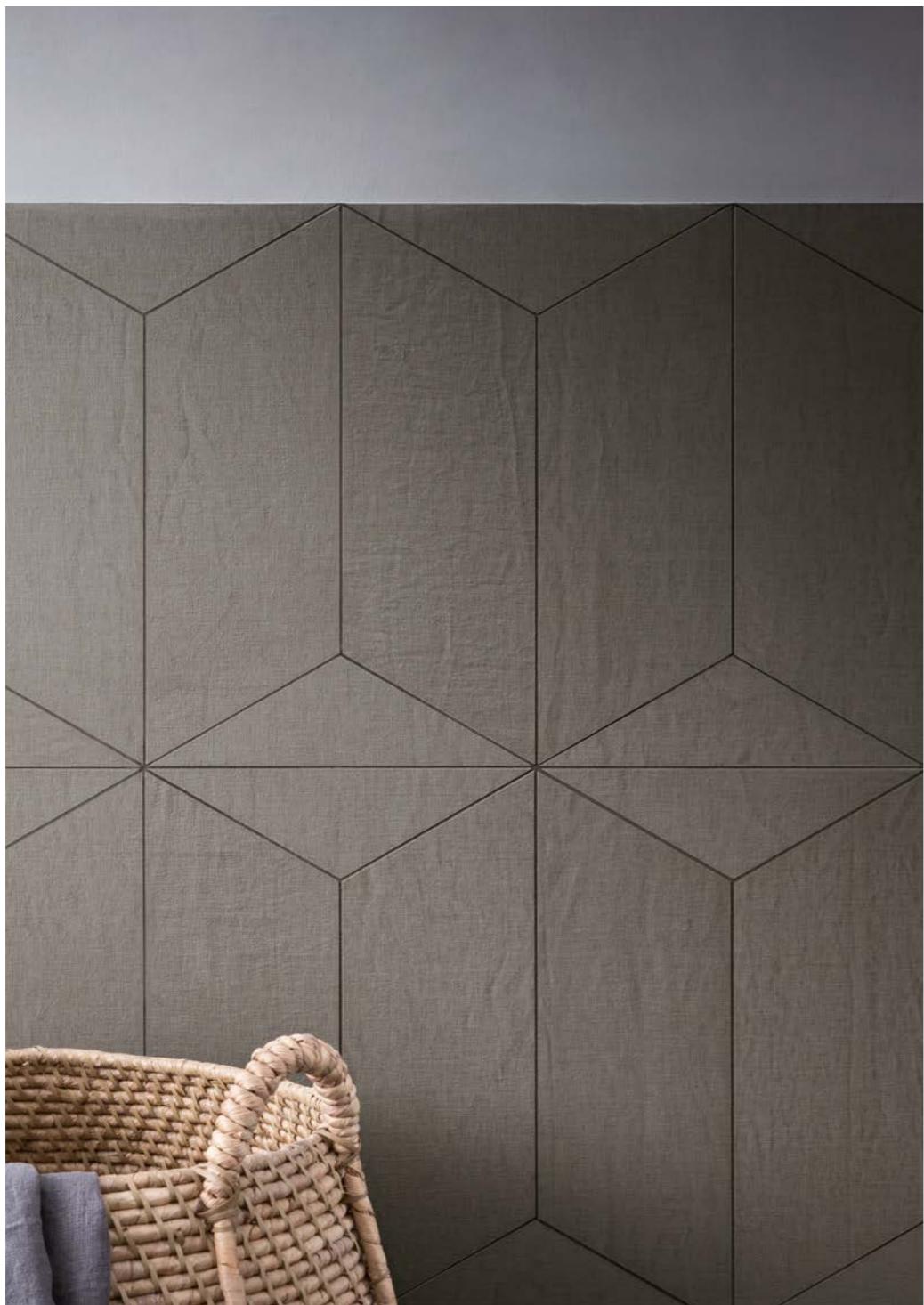
Il segno inconfondibile di Trame è molteplice e sfaccettato: un semplice intreccio di linee e al contempo un origami di superfici, uguali o diverse.

Trame has a strong character, a clear vocation. It's temperament is lively but not exuberant, impossible to hide. The proposed shapes convey all of this, in both monochrome and multi-coloured versions and in both warm and cool tones.

The unmistakable mark of Trame is varied and multifaced: a simple weave of lines and, at the same time, an origami of similar and different surfaces.









**Canvas, un raffinato gioco
di ombre che forza la
superficie, che si protende
nello spazio.**

**Canvas, a refined play of shadows that coerces
surfaces, that extends itself into space.**

**È la
luce che
crea le
cose ma
sono le
superfici
a darle
voce,
a farla
vibrare.**

**It is light that creates things.
But it is surfaces that make them heard,
make them reverberate.**



Contrasti decisi, morbide declinazioni di colore o superfici monocrome. Ritmi chiari e scuri, gradazioni calde o fredde. La gamma cromatica di Trame è ampia e spazia da un luminoso color Lino fino all'intenso grigio basalto del Moro. Ma è anche una dimensione intima e materica, uno spazio che senti di abitare da sempre.

Sei colori in cadenza che, combinati con le tre superfici, rendono infinite le potenzialità della collezione. Una grande versatilità al servizio di spazi residenziali o commerciali, uno strumento in più per raccontare chi siete.

Strong contrasts, soft variations of color, or monochrome surfaces. Light and dark rhythms, hot and cold hues. Trame's selection of colors is broad and ranges from bright linen all the way to the intense basalt grey of the Moor. But it also has an intimate and tactile dimension, creating a space that feels like you've lived in it forever.

Six finely tuned colors that, when combined with the three surfaces, give the collection infinite potential. An incredible versatility at the service of residential or commercial spaces, another way to represent who you are.







**Le forme si scompongono, colori
e materie sconfinano. Trame
intreccia suggestioni.**

**Shapes come apart, colors and materials break boundaries. Trame weaves
together impressions.**



**Plaster, una superficie morbida
e piacevole al tatto.**

Plaster, a soft surface
that is pleasing to the touch.











**Il ritmo
è una
questione
di punti di
vista, un
movimento
che sa
dove sei,
che viene a
prenderti.**

Rhythm depends on the point of view,
a movement that knows where you are,
that reaches out for you.



**Guardarlo
infinite
volte senza
sapersi
decidere,
senza
poterlo
rinchiuso
in una
forma, non
ancora.**

**Looking at it infinite times without being
able to decide, without being able to define
its shape. Not yet.**





**Matter, un intenso sapore tattile,
un temperamento forte.**

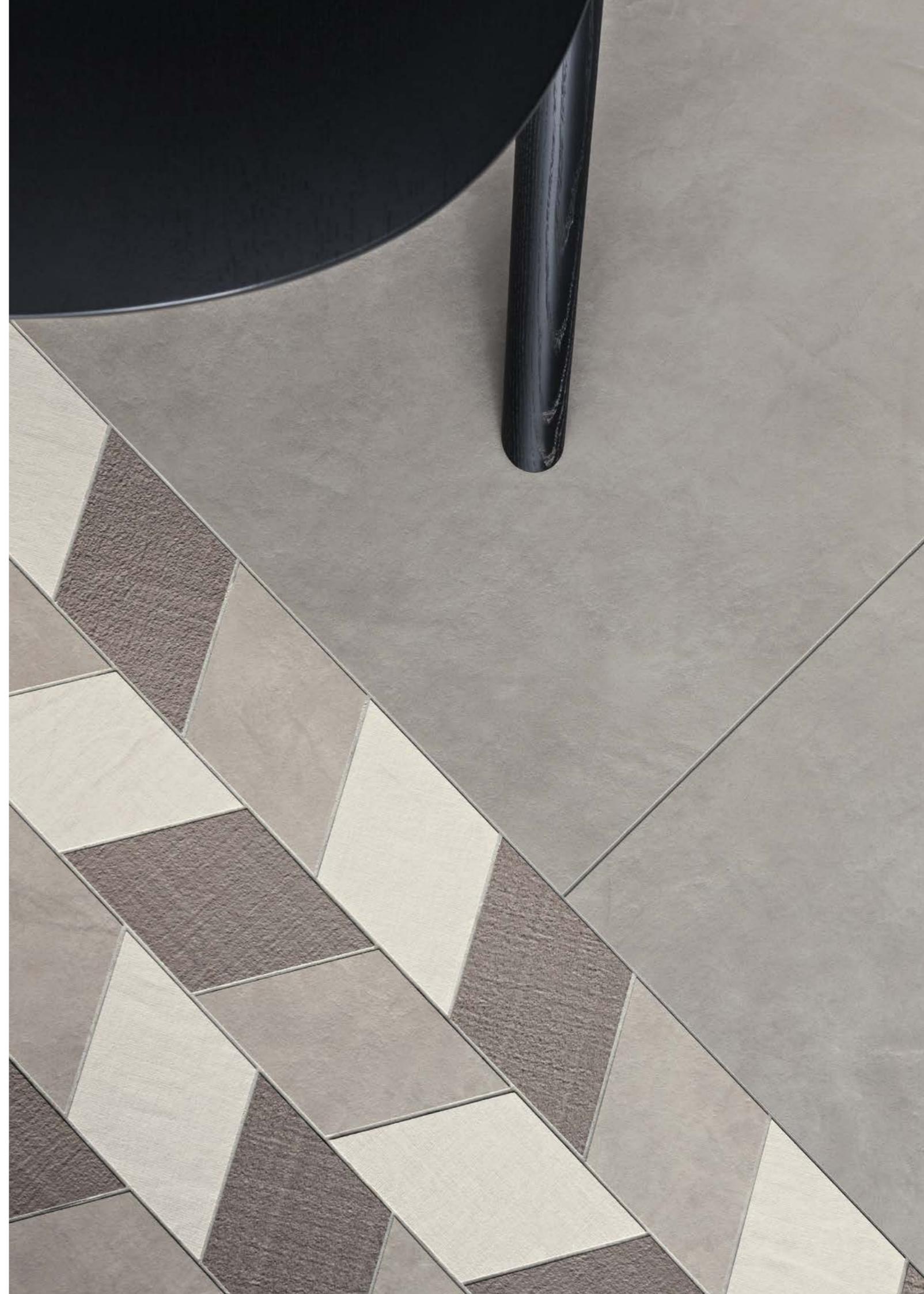
Matter, an intense tactile flavour, a strong character.

Grandi superfici e geometrie inedite parlano la stessa lingua, agiscono di concerto. Sono argomenti che si rinforzano a vicenda. Il rigore del primo, la vivacità del secondo. La solidità delle forme semplici – il quadrato, il rettangolo - e il movimento generato dalla combinazione di rombi, triangoli e parallelogrammi.

Trame è un progetto imprevedibile: le tre materie si richiamano a vicenda, l'eco dei colori torna sui propri passi. Eppure niente è pacifico, niente è dato una volta per sempre.

Large surfaces and never before seen shapes speak the same language and work harmoniously together. They are elements that strengthen each other. The austerity of the first and the liveliness of the second. The solidity of simple shapes – the square, the rectangle – and the movement created by the combination of rhombuses, triangles, and parallelograms.

Trame is an unpredictable project: the three materials recall each other, the echo of the colors retrace their own footsteps. Yet nothing is peaceful, nothing is finite.









LEA
CERAMICHE

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grazie alla tecnologia integrata in modo permanente nel prodotto



QUALITÀ GARANTITA

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GUARANTEED QUALITY
by the partnership with **MICROBAN®**

LINO

CORDA

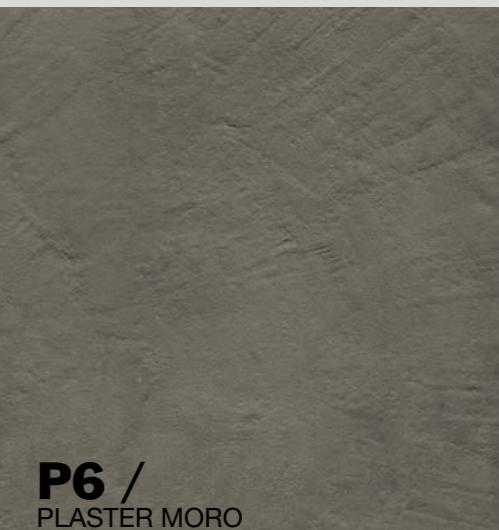
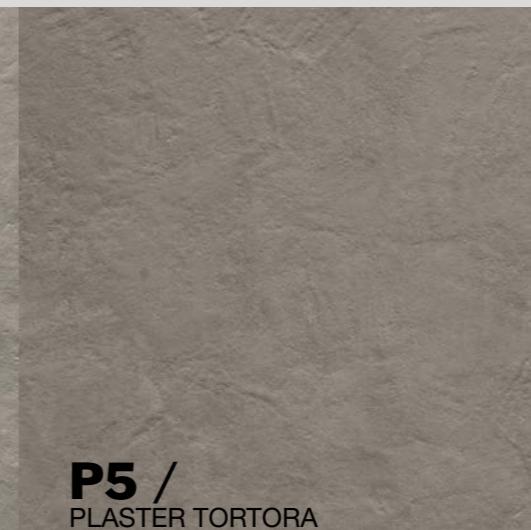
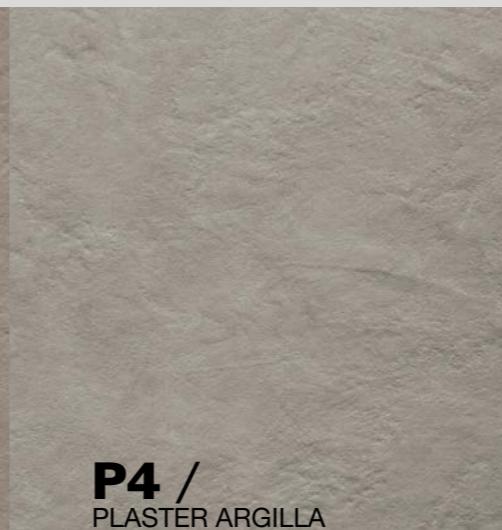
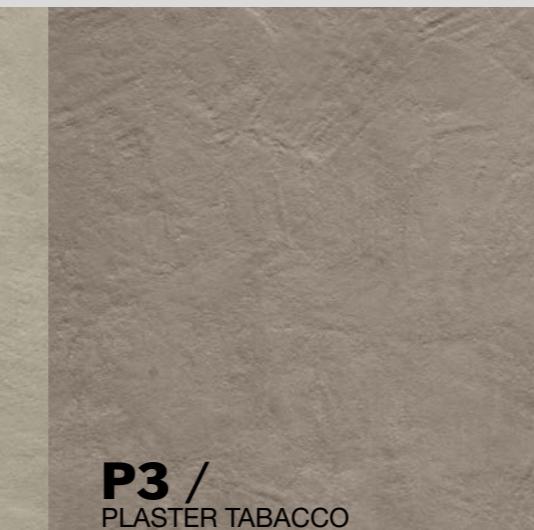
TABACCO

ARGILLA

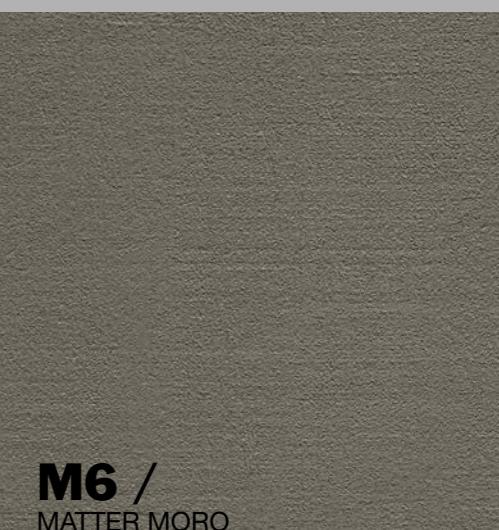
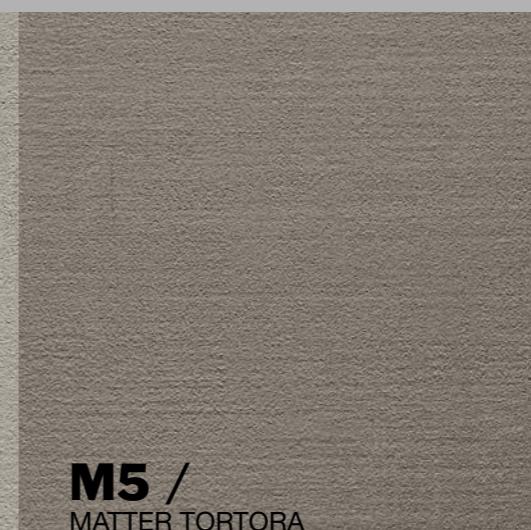
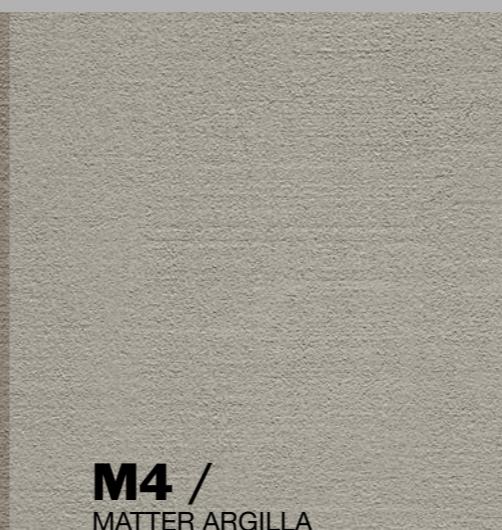
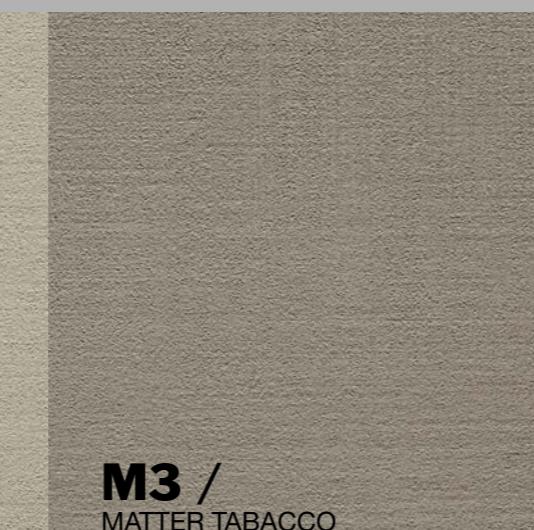
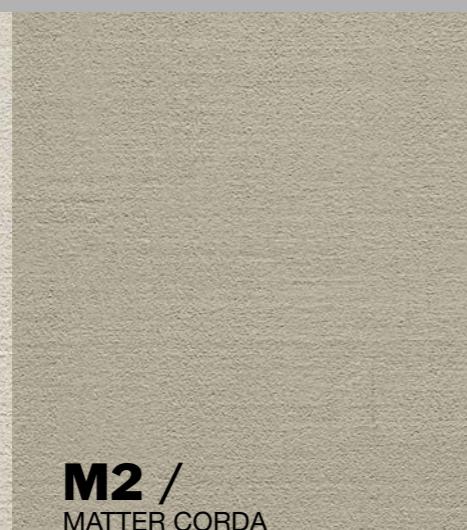
TORTORA

MORO

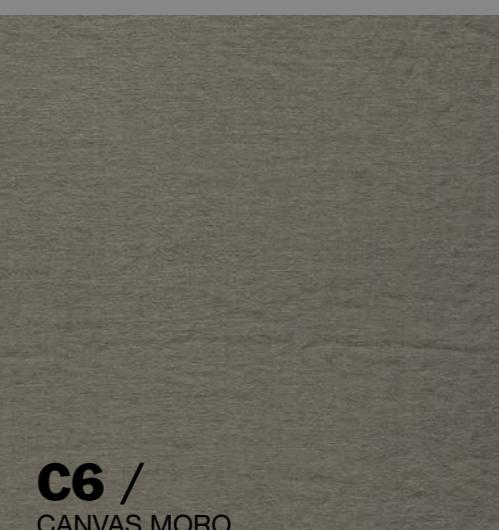
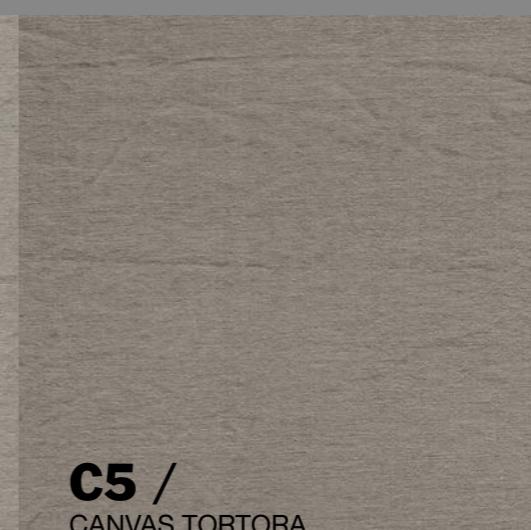
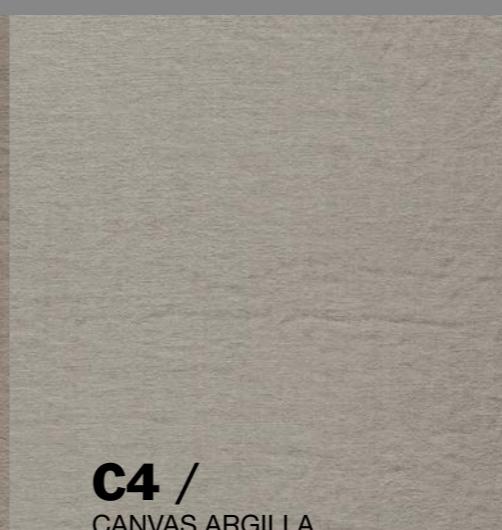
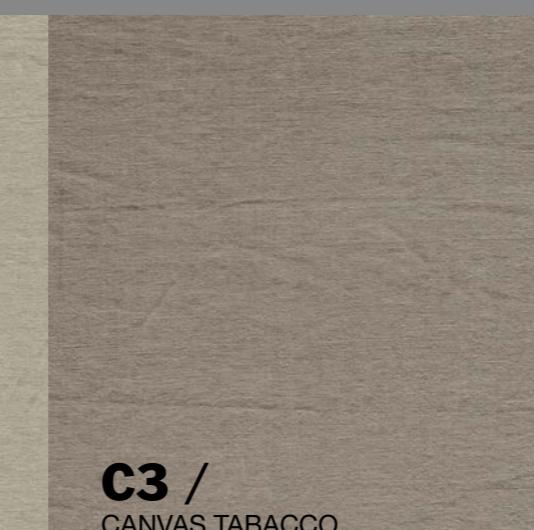
PLASTER



MATTER



CANVAS



Sei colori in cadenza
che, combinati con le tre
superficie, rendono infinite
le potenzialità di Trame.

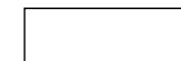
Six finely tuned colors that,
when combined with the
three surfaces, give Trame
infinite potential.

18 modi di rispondere
alle sollecitazioni
della luce.

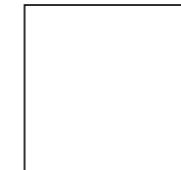
18 ways to respond
to the brightness
of light.



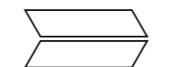
FORMATI sizes



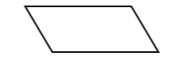
30x90 cm / 12"x36" rett



90x90cm / 36"x36" rett



GRAMMA 38
9,7x39,2 cm / 3^{3/4}"x15^{3/8}" rett



GRAMMA 66 SX
16,9x39,2 cm / 6^{5/8}"x15^{3/8}" rett



GRAMMA 66 DX
16,9x39,2 cm / 6^{5/8}"x15^{3/8}" rett



CUADRA
11,2x9,7 cm / 4^{3/8}"x3^{3/4}" rett

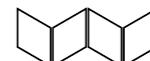


ESA
19,5x33,8 cm / 7^{5/8}"x13^{3/8}" rett



LISTELLO
5x45 cm / 2"x18" rett

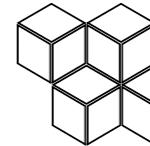
MOSAICI mosaics



ARROW
16,9x39,6 cm / 6^{5/8}"x15^{1/2}"

Disponibile su tutti i colori / superfici
(18 elementi)
Available in all colors / surfaces
(18 items)

Es: Arrow Canvas Lino



CUBE
39,6x39,6 cm / 15^{1/2}"x15^{1/2}"

Disponibile su tutti i colori
multisuperficie (6 elementi)
Available in all multi-surface colors
(6 items)

Es: Cube Corda = Plaster corda +
Canvas Corda + Matter Corda



LEAF
40x34 cm / 16"x13^{3/8}"



JEWEL
29,7x34 cm / 11^{3/4}"x13^{3/8}"

LEAF / JEWEL

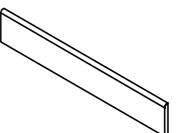
Versione chiara e versione scura
multisuperficie (2 elementi)

Multi-surface light and dark versions
(2 items)

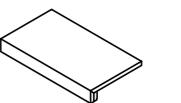
Chiaro: CANVAS LINO + MATTER
TABACCO + PLASTER CORDA

Scuro: CANVAS ARGILLA + MATTER
MORO + PLASTER TORTORA

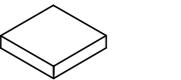
PEZZI SPECIALI trims



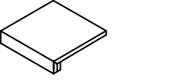
BATTISCOPA
8x90cm / 3^{1/8}"x36" rett



GRADINO PLUS*
35x45cm / 13^{3/4}"x18" rett



ANGOLO GRADINO PLUS*
35x35cm / 13^{3/4}"x13^{3/4}" rett
Plaster e Canvas



ANGOLO SX GRADINO PLUS*
35x35cm / 13^{3/4}"x13^{3/4}" rett
Matter



ANGOLO DX GRADINO PLUS*
35x35cm / 13^{3/4}"x13^{3/4}" rett
Matter

* su richiesta
upon request

COMPOSIZIONI A MODULI SFUSI
tile layouts in loose modules



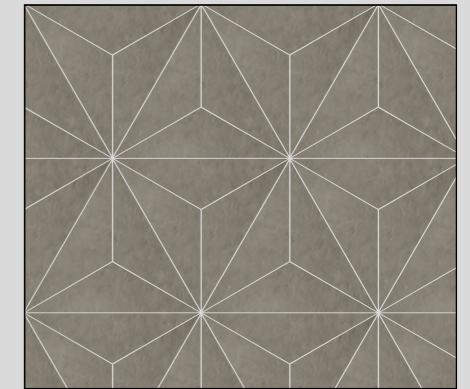
CHEVRON (GRAMMA 38 100%)



TWIST (GRAMMA 66 SX 100%)



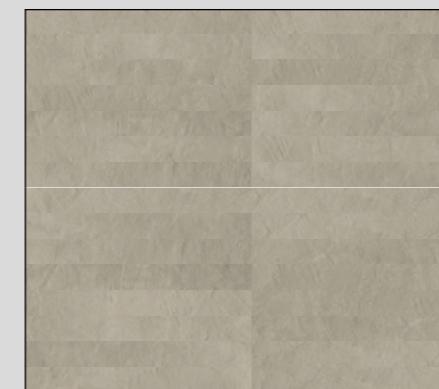
ROLLER (GRAMMA 66 DX 40% - SX 40% + ESA 20%)



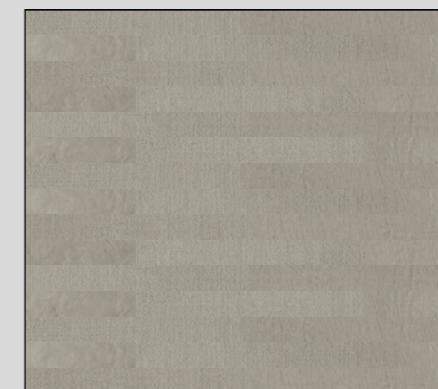
JEWEL (ESA 100%)



BOLT (LISTELLO)



GRID (LISTELLO)



WALL (LISTELLO)

COMPOSIZIONI A MODULI SU RETE
mesh-mounted tile layouts



ARROW



CUBE



LEAF



JEWEL

FONDI
 plain tiles

		gramma 38	gramma 66 sx	gramma 66 dx	cuadra	esa	listello	
		30x90cm 12"x36"	90x90cm 36"x36"	9,7x39,2cm 3 ^{3/4} "x15 ^{3/8} "	16,9x39,2cm 6 ^{5/8} "x15 ^{3/8} "	16,9x39,2cm 4 ^{3/8} "x15 ^{3/8} "	11,2x9,7cm 7 ^{5/8} "x13 ^{3/8} "	
		rett	rett	rett	rett	rett	rett	
		11 mm	11 mm	11 mm	11 mm	11 mm	11 mm	
Lino	PLASTER	LGFT5P2	LG9T5P2	LG8T5P1	LGST5P1	LGDT5P1	LGET5P1	LGZT5P2
	MATTER	LGFT5M2	LG9T5M2	LG8T5M1	LGST5M1	LGDT5M1	LGET5M1	LGZT5M2
	CANVAS	LGFT5C2	LG9T5C2	LG8T5C1	LGST5C1	LGDT5C1	LGET5C1	LGZT5C2
Corda	PLASTER	LGFT5P1	LG9T5P1	LG8T5P2	LGST5P2	LGDT5P2	LGET5P2	LGZT5P1
	MATTER	LGFT5M1	LG9T5M1	LG8T5M2	LGST5M2	LGDT5M2	LGET5M2	LGZT5M1
	CANVAS	LGFT5C1	LG9T5C1	LG8T5C2	LGST5C2	LGDT5C2	LGET5C2	LGZT5C1
Tabacco	PLASTER	LGFT5P4	LG9T5P4	LG8T5P3	LGST5P3	LGDT5P3	LGET5P3	LGZT5P4
	MATTER	LGFT5M4	LG9T5M4	LG8T5M3	LGST5M3	LGDT5M3	LGET5M3	LGZT5M4
	CANVAS	LGFT5C4	LG9T5C4	LG8T5C3	LGST5C3	LGDT5C3	LGET5C3	LGZT5C4
Argilla	PLASTER	LGFT5P0	LG9T5P0	LG8T5P4	LGST5P4	LGDT5P4	LGET5P4	LGZT5P0
	MATTER	LGFT5M0	LG9T5M0	LG8T5M4	LGST5M4	LGDT5M4	LGET5M4	LGZT5M0
	CANVAS	LGFT5C0	LG9T5C0	LG8T5C4	LGST5C4	LGDT5C4	LGET5C4	LGZT5C0
Tortora	PLASTER	LGFT5P5	LG9T5P5	LG8T5P5	LGST5P5	LGDT5P5	LGET5P5	LGZT5P5
	MATTER	LGFT5M5	LG9T5M5	LG8T5M5	LGST5M5	LGDT5M5	LGET5M5	LGZT5M5
	CANVAS	LGFT5C5	LG9T5C5	LG8T5C5	LGST5C5	LGDT5C5	LGET5C5	LGZT5C5
Moro	PLASTER	LGFT5P3	LG9T5P3	LG8T5P6	LGST5P6	LGDT5P6	LGET5P6	LGZT5P3
	MATTER	LGFT5M3	LG9T5M3	LG8T5M6	LGST5M6	LGDT5M6	LGET5M6	LGZT5M3
	CANVAS	LGFT5C3	LG9T5C3	LG8T5C6	LGST5C6	LGDT5C6	LGET5C6	LGZT5C3

MOSAICI
 mosaics

	LINO	CORDA	TABACCO	ARGILLA	TORTORA	MORO	CHIARO	SCURO
arrow 16,9x39,6 cm 6^{5/8}"x15^{1/2}"	PLASTER	LGAT5P1	LGAT5P2	LGAT5P3	LGAT5P4	LGAT5P6	LGAT5P6	-
cube 39,6x39,6 cm 15^{1/2}"x15^{1/2}"	MATTER	LGAT5M1	LGAT5M2	LGAT5M3	LGAT5M4	LGAT5M6	LGAT5M6	-
leaf 40x34 cm 16"x13^{3/8}"	CANVAS	LGAT5C1	LGAT5C2	LGAT5C3	LGAT5C4	LGAT5C6	LGAT5C6	-
jewel 29,7x34 cm 11^{3/4}"x13^{3/8}"	TRIMATERICO	LGCT510	LGCT520	LGCT530	LGCT540	LGCT550	LGCT560	-
	TRIMATERICO	-	-	-	-	-	-	LG9T5LC
	TRIMATERICO	-	-	-	-	-	-	LG9T5LS
	TRIMATERICO	-	-	-	-	-	-	LG9T5JC
	TRIMATERICO	-	-	-	-	-	-	LG9T5JS

PEZZI SPECIALI
 trims

	LINO	CORDA	TABACCO	ARGILLA	TORTORA	MORO
battiscopa 8x90cm / 3^{1/8}"x36" rett	PLASTER	LGBT5P1	LGBT5P2	LGBT5P3	LGBT5P4	LGBT5P5
	MATTER	LGBT5M1	LGBT5M2	LGBT5M3	LGBT5M4	LGBT5M5
	CANVAS	LGBT5C1	LGBT5C2	LGBT5C3	LGBT5C4	LGBT5C5
gradino plus* 35x45cm / 13^{3/4}"x18" rett	PLASTER	LGGT5P1	LGGT5P2	LGGT5P3	LGGT5P4	LGGT5P5
	MATTER	LGGT5M1	LGGT5M2	LGGT5M3	LGGT5M4	LGGT5M5
	CANVAS	LGGT5C1	LGGT5C2	LGGT5C3	LGGT5C4	LGGT5C5
angolo gradino plus* 35x35cm / 13^{3/4}"x13^{3/4}" rett	PLASTER	LG3T5P1	LG3T5P2	LG3T5P3	LG3T5P4	LG3T5P5
	MATTER	-	-	-	-	-
	CANVAS	LG3T5C1	LG3T5C2	LG3T5C3	LG3T5C4	LG3T5C5
angolo sx gradino plus* 35x35cm / 13^{3/4}"x13^{3/4}" rett	PLASTER	-	-	-	-	-
	MATTER	LG2T5M1	LG2T5M2	LG2T5M3	LG2T5M4	LG2T5M5
	CANVAS	-	-	-	-	-
angolo dx gradino plus* 35x35cm / 13^{3/4}"x13^{3/4}" rett	PLASTER	-	-	-	-	-
	MATTER	LG1T5M1	LG1T5M2	LG1T5M3	LG1T5M4	LG1T5M5
	CANVAS	-	-	-	-	-

CARATTERISTICHE TECNICHE

technical characteristics

gres tutta massa UGL full-body porcelain UGL		spessore 11mm thickness	
CONFORME ACCORDING TO: ISO 13006 G - EN 14411 G - BIa UGL ANSI A137.1 - UNGLAZED PORCELAIN TILES CLASS P1			
CARATTERISTICA TECNICA TECHNICAL FEATURES	metodo di prova test method	requisiti prescritti required values	valori medi average values
assorbimento d'acqua	ISO 10545-3	≤ 0,5%	0,05%
water absorption	ASTM C373		
sforzo di rottura (S)	ISO 10545-4	≥ 1300 N	3000 N
breaking strength	ASTM C648	≥ 250 lbf	700 lbf
resistenza a flessione	ISO 10545-4	≥ 50 N/mm²	
modulus of rupture	ASTM C1505		≥ 6500 PSI
resistenza all'abrasione profonda	ISO 10545-6	≤ 175 mm³	≤ 145 mm³
deep abrasion resistance	ASTM C1243		
dilatazione termica lineare	ISO 10545-8	requisito non previsto	α≤7x10⁻⁶ °C⁻¹
linear thermal expansion	ASTM C372	no provision	α≤4.4x10⁻⁶ °F⁻¹ / α≤8x10⁻⁶ °C⁻¹
resistenza alle macchie	ISO 10545-14	Classe / Class 3 Min.	5 RESISTENTE / RESISTANT
stain resistance	ASTM C1378	as indicated by manufacturer	A RESISTANT
resistenza all'attacco chimico*	ISO 10545-13	come indicato dal produttore	ULA - UHA RESISTENTE / RESISTANT
chemical resistance*	ASTM C650	as indicated by manufacturer	A RESISTANT
resistenza al gelo	ISO 10545-12	nessuna alterazione / no alteration	RESISTENTE / RESISTANT
frost resistance	ASTM C1026	as indicated by manufacturer	RESISTANT
resistenza allo scivolamento	DIN 51130	-	R9 (plaster) / R10 (matter - canvas)
slip resistance	DIN 51097	-	B (A+B) (matter)
	BCR-TORTUS	-	μ >0,40
	ANSI A137.1	DCOF ≥ 0,42	DCOF ≥ 0,42
reazione al fuoco - fire reaction	EN 13823 EN 9239-1	Reg. 305/2011, Dec. 2000/147/CE, UNI EN 13501-1	Classe / Class A1 (wall) Classe / Class A1 _{fl} (floor)
flame spread	ASTM E84	no provision	Class A
robinson floor tester	ASTM C627	come indicato dal produttore as indicated by manufacturer	≥ 14 cycles Extra Heavy Commercial (over concrete)
conducibilità termica	EN 12524	-	λ = 1,3 W/m° K - 0.7 Btu/ft h° F
thermal conductivity			
fuga minima consigliata** recommended minimum joint**	RETT-RECT (indoor)	-	2mm
	ESTERNO / OUTDOOR	-	5mm circa / approx.
stonalizzazione shade variation	ANSI A137.1	come indicato dal produttore as indicated by manufacturer	V2

*ad esclusione dell'acido fluoridrico e derivati
excluding hydrofluoric acid and derivatives

**salvo diversa indicazione dei Codici di Posa Nazionali. La larghezza delle fughe deve comunque essere decisa dalla Direzione Lavori
the width of grout joints must be established by the installation supervisor, unless grout widths are regulated by national laying standards

IMBALLI

packing

ARTICOLO	SCATOLA				PALLET			
	cm	inch	pz.	mq	kg	scat.	mq	kg
fondo	90x90	36"x36"	2	1,62	40,0	40	64,8	1600,0
fondo	30x90	12"x36"	3	0,81	20,0	27	21,9	540,0
fondo gramma 38	39,2x9,7	15 ³ / ₈ "x3 ³ / ₄ "	20	0,76	19,0	30	22,8	570,0
fondo gramma 66 sx	39,2x16,9	15 ³ / ₈ "x6 ⁵ / ₈ "	10	0,66	16,5	40	26,4	660,0
fondo gramma 66 dx	39,2x16,9	15 ³ / ₈ "x6 ⁵ / ₈ "	10	0,66	16,5	40	26,4	660,0
fondo listello	45x5	18"x2"	23	0,52	12,8	60	31,1	768,0
fondo esa	33,8x19,5	13 ³ / ₈ "x7 ⁵ / ₈ "	20	0,32	8,0	42	13,4	336,0
fondo cuadra	11,2	4 ³ / ₈ "	20	0,22	5,5	100	22,0	276,0
mosaico jewel	33,8x29,7	13 ³ / ₈ "x11 ³ / ₄ "	4	0,41	10,5	36	14,8	378,0
mosaico leaf	34,2x39,5	13 ³ / ₈ "x15 ¹ / ₂ "	4	0,55	13,5	22	12,1	297,0
mosaico cube	39,5x39,8	15 ¹ / ₂ "x15 ¹ / ₂ "	5	0,68	17,0	44	29,7	748,0
mosaico arrow	16,9x39,5	6 ⁵ / ₈ "x15 ¹ / ₂ "	10	0,46	11,5	40	18,4	460,0
battiscopa	8x90	3 ¹ / ₈ "x36"	9	0,65	16,5	40	25,9	660,0
gradino plus	35x45	13 ³ / ₄ "x18"	2	0,25	7,4	36	8,8	266,4
ang. gradino plus	35x45	13 ³ / ₄ "x18"	2	0,25	7,4	36	8,8	266,4
ang. sx gradino plus	35x45	13 ³ / ₄ "x18"	2	0,25	7,4	36	8,8	266,4
ang. dx gradino plus	35x45	13 ³ / ₄ "x18"	2	0,25	7,4	36	8,8	266,4



▲ ISO 14001



▲ ISO 9001



▲ emas



▲ leed**



▲ leed*



EN 14411

Le DOP sono disponibili sul sito internet www.ceramichelea.it
DOP are available on the website www.ceramichelea.it

▲ marchio CE



ADW MEMBER

* LEED
Lea Ceramiche, è membro di GBC Italia, organizzazione che promuove sul territorio italiano la realizzazione di edifici nel rispetto dell'ambiente, della salute e del benessere delle persone che ci vivono e lavorano.
Lea Ceramiche is a member of the U.S. Green Building Council: this is an organization that promotes buildings that are environmentally responsible, profitable and healthy places to live and work.

** LEED
Il contenuto di materiale riciclato "pre-consumo" della serie Waterfall è del 40%, come certificato da ente esterno qualificato (certificato disponibile sul sito www.ceramichelea.com).
Waterfall is produced with 40% of pre-consumer materials, as certified by a qualified external company (certificate available on the website www.ceramichelea.com).

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